

# **DISCRETE VALVE CONTROLLERS**

POSITION MONITORING AND CONTROL OF AUTOMATED ON/OFF VALVES



- Suitable for use on rotary and linear applications
- Certified for use in all hazardous areas
- Integrated solutions (bus + sensors + pilot)
- Technology leadership in fieldbus networks





















TopWorx,™ a business within Emerson™ Process Management, is a global leader in on/off valve control and position monitoring for the process industries. Our solutions enable plants, platforms, and pipelines to manage and control operations more intelligently and efficiently under the most demanding and extreme conditions.

# **GLOBAL TECHNOLOGY LEADERSHIP**

TopWorx™ technology advancements are at the forefront of innovation in the process automation industry. TopWorx™ uses wireless technologies and fieldbus protocols such as FOUNDATION Fieldbus, DeviceNet, AS-Interface, Profibus, and HART to reduce installation costs and enable predictive maintenance.







# **GLOBAL HAZARDOUS AREA CERTIFICATIONS**

In addition to high temperature (175°C), cold temperature (-60°C), and sub-sea (6,800 meters) applications, TopWorx™ products are suitable for use in Flame-proof/Explosion Proof, Non-Incendive, and Intrinsically Safe hazardous areas with IECEx, ATEX, EAC, InMetro, UL, CSA, KOSHA, and NEPSI certifications.













# **GLOBAL SERVICE & SUPPORT**

With company locations in the United States, United Kingdom, South Africa, Bahrain, and Singapore, TopWorx™ is strategically positioned to provide outstanding support. In addition, over 200 Certified Product Partners throughout the world are available to provide competent local support when needed.







# **WWW.TOPWORX.COM**

Visit **www.topworx.com** for comprehensive information on our company, capabilities, and products – including model numbers, data sheets, specifications, dimensions, and certifications.

# **DISCRETE VALVE CONTROLLERS FOR ON/OFF VALVES**



TopWorx™ discrete valve controllers enable automated on/off valves to communicate via FOUNDATION Fieldbus, DeviceNet, AS-Interface. Profibus, HART and Wireless HART protocols. They attach to all rotary and linear valves and actuators, operate in the most demanding environmental conditions, and carry a variety of hazardous area certifications.

Discrete Valve Controllers for:

- Any bus network
- Any hazardous area
- Any valve or actuator
- Anywhere in the world

TopWorx<sup>™</sup> valve control solutions deliver on today's new customer requirements. With the TopWorx™ program, customers enjoy:

- A complete line of valve controllers and monitors for every protocol, application, environment, and hazardous area.
- The world's leading selection of valve networking products, including FOUNDATION Fieldbus, DeviceNet, AS-Interface, Profibus, and Wireless HART.
- The most reliable and durable valve position sensor on the planet.
- On/Off valve control and indication through wireless technology.
- Quality products with global agency approvals including IECEx, ATEX, CE, UL, CSA, as well as NEPSI, KOSHA, InMetro, and EAC.
- The unmatched process experience and bus networking expertise of TopWorx™, the leading provider of valve control and position sensing solutions for the process industries.

# **TOPWORX™ D-SERIES**

# World-Class Discrete Valve Controllers with the Highest Technology Available

TopWorx<sup>™</sup> D-Series discrete valve controllers are certified for use in every world area. They carry IECEx, ATEX, and UL certifications in a single model, making it easier for global customers to standardize across plants in multiple world areas. Other certifications available include NEPSI, KOSHA, InMetro, and EAC.

D-Series discrete valve controllers can survive in virtually any plant condition. Their heavyduty construction and corrosion resistance enable superior performance in the most demanding applications.

# The D-Series is Built Tough!

Designed to provide reliable service for a lifetime, the D-Series has been built to last in the most demanding applications, and endurance tested for over 3.5 million cycles to prove it.







Tested against intense water pressure blasts and complete submersion underwater for 96 hours at a depth of 30 meters.

Tested for long-term functionality in temperatures up to 176°F/80°C

Tested for endurance in temperatures down to -76°F/-60°C

Tested in dust chamber and proven dust tight

### Abusive

Tested against the "300 pound man step test" and proven impact and step resistant

# Corrosive

Tested against hundreds of corrosive and caustic elements and proven to resist deterioration or chipping

# Explosive

Tested by UL and Sira for use in explosive environments with no seal-off fittings required (DXP, DXS)

# Chemical Compatibility

Tested against hundreds of chemicals with varying exposure times, temperatures, and concentrations. Please contact factory for compatibility information.































- " I like the fact that the D-Series has world wide approvals since we have projects throughout the world."
- Project Engineer, Global Engineering Firm



### **Visual Display**

- · Impact resistant polycarbonate
- Intuitive colors (Green/Red)
- · Adjustable/customizable
- Pre-adjusted to 90° for easy installation
- Less than 1 3/4" tall



 GO<sup>™</sup> Switch, Proximity, P+F<sup>™</sup>, Mechanical, 4-20mA Transmitter

# Stainless Steel Shaft & Fasteners

- 1/4" DD or NAMUR Shaft
- Captive cover bolts
- · Captive dome screws



- · Aluminum, Composite, Stainless
- Up to four conduit entries (English or Metric)
- · O-ring seals everywhere
- · Buna, Silicone o-ring options

#### **Pilot Valves**

- Aluminum, 316 Stainless Steel available
- Low Power Solenoid or Ultra-Low Power Piezo
- Single or Dual Coil
- .86 Cv and 3.7 Cv
- Integrally mounted for extra protection
- · Built-in filter protects the pilots against debris
- Fast, easy troubleshooting:
  - Pneumatic tubing is color-coded for trouble shooting while system is pressurized
  - Troubleshoot valve without removing the cover

# **Environmental extremes**

- Rated for environments from -76°F/-60°C to 347°F/175°C
- NEMA Type 4, 4X, IP66/67



# MULTIPLE D-SERIES PLATFORMS FOR EVERY ENVIRONMENT



Tropicalized Aluminum

Flameproof/Explosion Proof/Intrinsically Safe

Class I Division 1 Groups A-D

Class I Division 2 Groups A-D

Class II Division 2 Groups F and G

Ex ia IIC T4 Tamb

-50°C to +50°C

Ex d IIB+H2 T6...T3 Tamb

-60°C to +175°C

Ex d IIC T6...T3 Tamb

-60°C to +175°C

Ex tb IIIC T135°C Tamb

-50°C to + 110°C

II2GD, IP66/67, Type 4X



316 Stainless Steel Flameproof/Explosion Proof /Intrinsically Safe Class I Division 1 Groups A-D Class | Division 2 Groups A-D Ex ia IIC T6 Tamb -50°C to 50°C Ex d IIB+H2 T6...T3 Tamb -60°C to +175°C Ex tb IIIC T135°C Tamb

-50°C to + 110°C II2GD, IP66/67, Type 4X



Partial Stroke Testing for

Emergency Shutdown Valves Suitable for use in SIL-3 applications

Stainless, Aluminum, or Resin Flameproof/Explosion Proof

/Non-Incendive

Class | Division 1 Groups C & D

Class | Division 2 Groups A-D

Ex d IIB+H2 T6 Tamb -50°C

to +60°C

Ex to IIIC T135°C Tamb -50°C to + 110°C

II2GD, IP66/67, Type 4X



Composite Resin

Non-Incendive/Intrinsically Safe Class I Division 2 Groups A-D Class II Division 2 Groups F & G

Ex ia IIC T6 Tamb -20°C to 50°C

Ex e mb IIC

-20°C to 44°C T4

Ex tb IIIC T66C II2D

II2GD, IP67, Type 4X

# **TOPWORX™ T-SERIES**

# High-Value Switchboxes with a Variety of Options

TopWorx<sup>™</sup> T-Series switchboxes deliver outstanding value by providing full functionality in compact, direct-mount enclosures.

Available with a variety of position sensors, integral solenoid valves, and bus networks, the T-Series is suitable for use in all hazardous areas and carry IECEx, ATEX, and UL certifications.

# The TopWorx™ T-Series Delivers Outstanding Value!

Designed to provide maximum functionality in a compact form factor, the TopWorx™ T-Series has a number of unique features that save space, time, and money.



# **Optimum Use of Space**

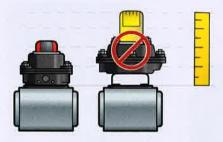
The unique layout supplies ample working space inside the enclosure for wiring and setting of the switches while taking up very little space above the actuator.



# TwistSet™ Cams

Unique TwistSet cam design allows easy access and accurate stepless setting of sensor position with minimum hysteresis.

Color-coded strikers enable quick identification of open/closed switches. Includes locking feature to ensure no target migration.



# Low Profile Design

The unique directmounting feature eliminates expensive mounting brackets while reducing the height of the switchbox and the overall footprint above the actuator.



# **Direct Mounting**

Unique mounting design enables simple attachment to any ISO/NAMUR actuator without the need for expensive mounting brackets























- 'I like the features of the T-Series products. The direct mount feature saves money on the cost of brackets. "
- President, Valve Distributor

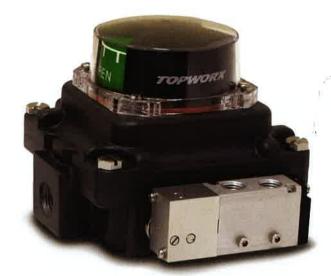


# Solid Enclosures for Every Environment

- Aluminum, Composite, Stainless
- Up to four conduit entries (English or Metric)
- O-ring seals everywhere

# **Environmental Extremes**

- Operating temperatures from -76°F/-60°C to +175°F/80°C
- NEMA 4, 4X, IP66/67



# **Pilot Valves**

- Low Power Solenoid
- Single Coil
- 1.0 Cv
- Integrally mounted for extra protection

# Visual Display

- Impact resistant polycarbonate
- Intuitive colors (Green/Red)
- Pre-adjusted to 90° for easy installation
- Low profile/High visibility
- Customizable

# **Bus Networking / Sensor Options**

- AS-Interface, Profibus
- · GO Switch, Proximity, P+F, Mechanical

# Stainless Steel Shaft and Fasteners

- NAMUR Shaft
- Captive cover bolts and indicator screws

# **MULTIPLE T-SERIES PLATFORMS FOR EVERY ENVIRONMENT**



**Direct-Mount Stainless Steel** Flameproof/Intrinsically Safe/ Explosion Proof /Non-Incendive Class | Division 1 Groups C & D Class I Division 2 Groups A-D Class II Division 1 Groups E-G Class II Division 2 Groups F and G Ex ia IIC T4 Tamb -50°C to 85°C Ex d IIB T4 Tamb -60°C to 80°C Ex d IIC T4 Tamb -60°C to 80°C Ex tb IIIC T135C Tamb -50°C to 80°C 112GD, IP66/67, Type 4X



Direct-Mount Aluminum Flameproof/Intrinsically Safe/ Explosion Proof /Non-Incendive Class I Division 1 Groups C & D Class I Division 2 Groups A-D Class II Division 1 Groups E-G Class II Division 2 Groups F and G Ex ia IIC T4 Tamb -50°C to 85°C Ex d IIB T4 Tamb -60°C to 80°C Ex d IIC T4 Tamb -60°C to 80°C Ex tb IIIC T135C Tamb -50°C to 80°C II2GD, IP66/67, Type 4X

# **TOPWORX™ TV-SERIES**High-Value Switchboxes with a Variety of Options

Compact, rugged, and dependable solution for discrete valve control and valve position monitoring where weight and real estate are at a premium. Light weight and robust enclosures specially designed for non-incendive, intrinsically safe and general purpose application. Each enclosure is suited for heavy wash down and corrosive environments and IP66/68 tested.



# **Light, Rugged and Compact Enclosure**

· Aluminum, Stainless or Aluminum base with clear polycarbonate options

• (2) M20, M25, 1/2NPT, or 3/4NPT conduit options

• Direct ISO/NAMUR mount

· Silicone seals everywhere

# Up to (4) Four Sensors Inside

- Mechanical -SPDT or DPDT
- Inductive
- Proximity
- NAMURI



# **Environmental Extremes**

- Operating temperatures from -58°F/-50°C to + 185°F/95°C
- NEMA Type 4, 4X

# **Visual Display**

- Impact resistant polycarbonate
- Pre-adjusted to 90° for easy installation
- Intuitive colors
- Customizable

# Pilot Valves

- Low or high power solenoid options
- Single of dual coil—single acting or double acting actuators
- Aluminum or Stainless Steel spool valve options

# Stainless Steel Shaft and Fasteners

- NAMUR Shaft
- · Captive cover bolts and indicator screws

# **MULTIPLE TV-SERIES PLATFORMS FOR EVERY ENVIRONMENT**



Stainless Steel Intrinsically Safe/Non-Incendive Class I & II Division 1 & 2 Ex ia IIC T4 Ex tb IIIC T135°C Tamb -50°C to +85°C Ex nA nC IIC T4 Tamb -40°C to +95°C



Tropicalized Aluminum Intrinsically Safe/Non-Incendive Class I & II Division 1 & 2 Ex ia IIC T4 Ex tb IIIC T135°C Tamb -50°C to +85°C Ex nA nC IIC T4 Tamb -40°C to +95°C



Tropicalized Aluminum Base with Polycarbonate Lid Intrinsically Safe/Non-Incendive Class I & II Division 1 & 2 Ex ia IIC T4 Tamb -20°C to +40°C



Direct-Mount Composite Resin Intrinsically Safe General Purpose Ex ia IIC T4 II2G Tamb -40°C to 60°C

# **TOPWORX™ BUS NETWORKS**

# Connectivity to Every Fieldbus Network

# SENSOR-COMMUNICATION MODULES

TopWorx<sup>™</sup> Sensor-Communication Modules are microprocessor based 'brains' that mount inside TopWorx<sup>™</sup> enclosures to deliver position sensing and bus networking functionality to on/off valves. They combine position sensors, bus communications, solenoid outputs, and wiring terminals into a compact, sealed module that drops into various TopWorx<sup>™</sup> enclosures.

#### SCM Features:

- Short-circuit protection
- Resistant to impact, moisture, shock, vibration, contamination
- LEDs indicate valve position and facilitate sensor set-up



# **BUS NETWORKS**

TopWorx™ Sensor-Communication Modules make it easy to connect automated on/off valves to modern bus networking protocols such as FOUNDATION Fieldbus, DeviceNet, AS-interface, Profibus, and HART.

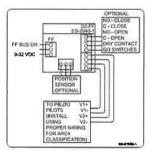




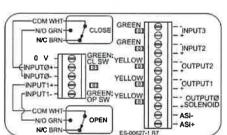




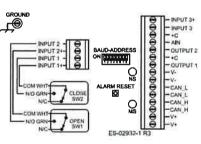




**FOUNDATION Fieldbus** 

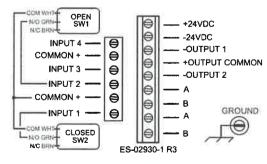


ASi



DeviceNet





Profibus



# FOUNDATION FIELDBUS

- Factory programed with: (2) DI, (1) DO, (1) AI, (1) PID, with the ability to add any additional 10 function blocks.
- Emerson DeltaV, Honeywell, Yokogawa, ABB, Invensys approved
- Pre-defined templates, on-board diagnostics, and EDDL-enhanced on-board diagnostics.
- Consumes only 17mA to operate, reduces VCRs and DSTs required
- Local calibration button for factory setting of GO switches.
- Position feedback via DO read back reduces number of function blocks.

# **BEST-IN-CLASS CAPABILITIES**

- Reduced macrocycle times with 15 to 20ms block execution times
- Reduced VCR Links (Publisher/ Subscriber)
- ITK 6.0 registered guaranteeing the latest advancements in field diagnostics per NAMUR NE 107, with 17 diagnostics and alerts.
- Live updates without process interruptions - Device Descriptions (DD's) can be updated without taking the device offline.
- Link Active Scheduler (LAS) capable, allowing for communication backup.

# MONITORING FEATURES

- The two built in cycle counters, a life cycle counter and adjustable counter, with high limit alarm that gives the user needed information to implement a preventative maintenance strategy.
- With built in timers that record valve time in open position, open travel time, and close travel time allowed for failure prediction by trending opening and closing times.

# **CALIBRATION SWITCH**

The D2-FF is equipped with a local calibration button for pre-installation function testing of the valve actuator package. This ensures that all valve automators can function test packages before installation without having to purchase expensive test equipment. LEDs indicate correct position setting of the switches.

# ASCO® PIEZO TECHNOLOGY

TopWorx™ discrete valve controllers incorporate the best piezo technology available on the market today. With a response time of under 50mS and a high flow rate, we ensure the spool valve reacts immediately to a change in signal.

# DediceNet.

- 3 Discrete Inputs, 2 Discrete Outputs, 1 Analog Input
- Rockwell, Emerson DeltaV approved
- On-board diagnostics and early warning LEDs



- ASi 2.1 with up to 4
   Discrete Inputs and 3
   Discrete Outputs
- Early warning LEDs



- Profibus DP V0
- 4 Discrete Inputs
   2 Discrete Outputs
- = Early warning LEDs



- Digital confirmation of analog signal
- Auto-calibration via handheld



# **TOPWORX™ POSITION SENSORS**

# The Industry's Leading Selection of Position Sensors

TopWorx<sup>™</sup> provides the industry's leading selection of valve position sensors, including GO<sup>™</sup> Switch leverless limit switches, proximity sensors, mechanical limit switches, potentiometers, and 4-20mA position transmitters.

# All in one proximity sensor and limit switch

GO Switches are hermetically sealed to outperform all other position sensors in hot, cold, wet, dirty, abusive, corrosive, and explosive conditions. GO Switches deliver best-in-class capabilities:

- Highest amp rating (4amp/120vac, 3amp/24vdc)
- Highest temperature rating: 105°C
- Up to four GO Switches inside
- Hermetically Sealed contacts
- SPDT, DPDT, and Stainless Steel options
- Proximity operation nothing to jam, bend, break, or wear out
- Resistant to electrical noise, radio frequency interference, dust, dirt, and most chemicals
- No leakage current, not voltage or polarity sensitive
- Simple device inherently intrinsically safe with barrier
- Unlike Reed Switches, Gold flashed contacts allow for use in both low and high current applications within a single switch



# **SENSORS & SWITCHES**

- GO™ Switch leverless limit switches
- 4-20mA position transmitters with HART protocol
- Proximity
- Reed
- Mechanical

# **PUSHSET CAM**

Unique pushset cam design allows quick and accurate setting of the GO Switch positions reducing deadband and hysteresis to a minimum. Switches



can easily be set in the mid-position for control applications such as 3-way ball valves or diverter valves.



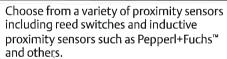
# 4-20mA POSITION TRANSMITTER PROXIMITY SENSORS

 Fully potted electronic module with LEDs and Auto Calibration feature

 Precise setting of the zero and span can be done in seconds for both CW and CCW rotation with a simple push button

 Position feedback sensor is mounted directly to the switchbox shaft eliminating backlash caused by traditional gear train

- Up to 300° rotation for choke valve applications
- The need for re-calibration is eliminated
- Available with GO Switches and HART Protocol



- Up to 6 proximity sensors
- AC, DC, Namur versions available



# MECHANICAL LIMIT SWITCHES

- Up to 6 mechanical switches
- 15A/120vac
- SPDT and DPDT contacts available
- Up to 6 mechanical switches



# TOPWORX™ PILOT VALVES

# Solenoid Valves to Pilot Any Actuator

TopWorx<sup>™</sup> provides a portfolio of self-contained ASCO pilots and spool valves to control pneumatic actuators. ASCO spool valves are specially designed to stay open for long periods of time and close when needed. The ASCO unique design combines hard T-seal and flexible o-rings, provides bubble-tight shutoff, resistance to dirt, and mutimillion cycle life controlling air or inert gas, making them a perfect fit for any application.

# SOLENOID VALVES

- 24vdc, 120vac, 220vac
- Aluminum, 316 Stainless, 304 Stainless
- Single Coil, Dual Coil, Blocked Center
- High Flow up to 3.7Cv
- Low Power Consumption (solenoid 0.5 watts; piezo 12mw)











MANUAL OVERRIDES

- Momentary/Latchingw

# **PILOTS**

- Internally mounted for protection from the environment
- Low Power Solenoid or Ultra-Low Power Piezo pilots
- Single or Dual Pilots
- Fail open, Fail closed, Fail in last position
- 50 million cycle minimum life
- Class F coil insulation (Class H available on request)
- Response time 10mS

# VALVE BODIES

- Anodized Aluminum
- 316 Stainless Steel
- 304 Stainless Steel

#### Flow Rates

- 1.0 Cv



# **FLAME ARRESTORS**

These double as in line filters, protecting the pilot against damage caused by dirty air. This design also allows the users to replace or work on the external valve in situ without affecting the integrity of the explosion proof enclosure.

Integrated metal manifold with color coded tubing for supply and work to allow for easy of trouble shooting. In case of a solenoid failure easily diagnose the failed component: pilot or spool.

# Special ASCO seal design with T-Seals are designed to:

- Reduce leakage by applying more pressure to a smaller area around the spool sealing surface
- Self-cleaning design and less sensitive to particulate contamination in the medium
- Provide a dynamic wiping action making them better suited to spool valves than plain "o-rings"
- Eliminate "stiction" with smaller contact area and higher contact pressure provided by the cushioning rings located behind the T-seal

# **TOPWORX™ D-ESD**SIL-3 Partial Stroke Test Solutions

TopWorx<sup>™</sup> SIL-3 ESD Valve Controllers provide a complete Partial Stroke Test Solution with unique features and functionality that enable partial stroke testing of emergency shutdown valves without disrupting or shutting down the process.

The **TopWorx™ Partial Stroke Test Solution** comes complete with:

- Sensor Control Module to partially close the valve without disrupting the process
- Pass/Fail indication via high/low response on the return signal
- Open and Closed position sensors for feedback to the DCS or PLC
- Onboard Diagnostics to enable predictive maintenance and early-warning alerts
- Aluminum, Composite, and 316 Stainless Steel platforms certified for use in Flameproof/ Explosion Proof, or Non-Incendive hazardous areas
- An optional local, lockable partial stroke Test Button integral to the unit

The **TopWorx**™ **Partial Stroke Test Solution** provides Onboard Diagnostics to alert the user to the following Dangerous Failures:

- Valve packing/shaft damage
- Actuator spring fatigue/breakage
- Solenoid pilot exhaust blockage





DXP | Tropicalized Aluminum Flameproof/Explosion Proof



DXS 316 Stainless Steel Flameproof/Explosion Proof



# **Capabilities**

- Suitable for use in SIL-3 applications
- Certified for use in hazardous areas
- Integrated solution with all controls in a single housing
- Onboard diagnostics for performance validation

# **TOPWORX™ APPLICATIONS**

# Valve Control Solutions for Every Application

# 4-20mA TRANSMITTERS WITH HART PROTOCOL

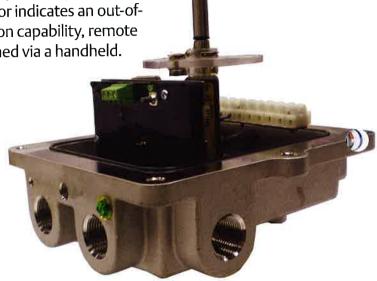
HART COMMUNICATION PROTOCOL

The 2-wire position transmitter with HART will generate a nominal 4-20mA signal proportional to valve position output

for full-range actuation of the valve. The transmitter is capable of generating signals below 4mA and above 20mA if the position sensor indicates an out-of-range value. With the added HART digital communication capability, remote calibration and parameter configuration can be performed via a handheld.

# Features:

- Remote set point calibration using a handheld device for calibration and monitoring
- · Selectable over and under travel settings
- 4 to 20mA variable reading
- Monitoring and setting of alarms with advanced diagnostics.
   Includes deadband detection, out of range indication and detection of internal memory errors



# THE STAINLESS STEEL, 35-SERIES GO™ SWITCH Hermetically-Sealed, Stainless Steel, DPDT Proximity Switch

For over fifty years, GO™ Switch, all in one proximity sensor and limit switches, have set the standard for reliability and durability in the process industries. Their unique operating principle and best-in-class capabilities have made them the most specified switch in the world for demanding process applications.

# TopWorx™ has once again improved on greatness.

The 35-Series GO™ Switch is available in two versions: The original Single Pole Double Throw GO™ Switch or the stainless steel, Double Pole Double Throw, version.

# Features:

- · One-piece, stainless steel housing
- Hermetically-sealed, Double Pole Double Throw contacts
- Suitable for both Ex d and Intrinsically Safe applications
- Up to four (4) switches in a single enclosure
- Extremely low hysteresis
- PLC and higher current ratings with AC/DC
  - NO/NC wiring flexibility
- 4amp/120vac and 3amp/24vdc
- Available with SOV and HART options

# GO Gets It.



# **LINEAR VALVE MONITORS & SENSORS**

TopWorx<sup>™</sup> discrete valve controllers are the products of choice for linear valves of all types. Their precision sensing and proven reliability deliver the best position feedback available. Options such as 4-20mA transmitters with end-of-stroke sensors and HART protocol provide continuous monitoring and confirmation of valve position. Custom mounting kits are available to ensure reliable operation for the life of the valve package.



DXP AND DXS WITH IEC/ATEX IIC CERTIFICATION The Only IIC Valve Controller with an Integral Solenoid.

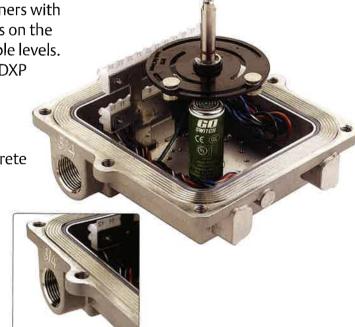
Most ATEX Ex d IIC valve controllers have small containers with screw-top lids and very few options. Often the threads on the screw-top lids bind up, causing safety issues on multiple levels. TopWorx<sup>™</sup> is changing all of that with the IIC-certified DXP valve controller.

# There is no competition.

The unique modular design of the TopWorx™ DXP discrete valve controller combines bus networking, pilot valve and position sensors into a globally certified, explosion proof enclosure that attaches to any automated valve package.

# Features:

- Serrated Flange (No binding of threads)
- Improved ingress protection
- IECEx, ATEX, & Ex d Group IIC
- The only IIC Box with integral solenoid
- Available with all Bus & Sensor options!



Serrated Flange

valves

# **TOPWORX™ APPLICATIONS**

# Valve Control Solutions for Every Application

# **TOPWORX™ VISUAL INDICATORS**

A variety of indicators to fit every application, including multiple color combinations such as Green/Red and Yellow/Black, plus three-way, 90° and 180° flow paths. Other languages are also available upon request.



# COLD TEMP TO -60°C/-76°F

The TopWorx™ D-Series will give accurate position indication down to -60°C with the use of the GO Switch.







- "We replaced all of a competitor's switchbox with the TopWorx™ DXP using GO Switches. We can set the DXPs and walk away from them knowing that they work great."
- I&C Leader, Japanese Chemical Company



- "The TopWorx" product was attractive to us because the enclosure was resilient and able to survive in a hazardous and corrosive environment."
- Process Engineer, German Chemical Company



# TOPWORX™ MOUNTING KITS

VIP™ Brackets to Fit Any Rotary Valve or Actuator

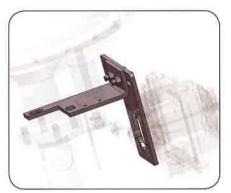
# VIP MOUNTING KIT

TopWorx<sup>™</sup> valve controllers can be mounted on any rack-n-pinion, scotch-yoke, or vane actuator, quarter-turn manual valves, linear knifegate and control valves, and positioners. Visit www.topworx.com for a complete list of available kits or to request a custom design.















TopWorx™ offers thousands of mounting kits to fit a wide variety of valves and actuators. Each kit comes complete with a parts list and installation instructions.

3Z Valve Larox Actrea Ledeen Airtorque **MAGNETROL** ANCHOR DARLING Marwin Apollo Masoneilan Automax Mogas

**AXELSON** Neles-Jamesbury

Baumann Neway **Bettis** Newcon Valve Biffi Orbinox Orbit Bray **BROOKS BRODIE PBM PBV** Cameron CCI Poyam

ChemValve Protech Clarkson **PVC QTRCO** Compag Conbraco Radius RCS Contromatics

**COPES VULCAN** Remote Control Crane RF Technologies

DeZurik Rhino Rotork Durco SAMSON El-O-Matic Fabri Valve Severn Glocon Fisher **SPEAKMAN** 

TBV **Flowbus** Flowserve Triac General Valve Trutorq Grinnell Unitorq **HAWS** Valtek

**Valvtechnologies** HONEYWELL

Hytork Vanessa Velan ITT VTI KENNETH ELLIOT Keystone-Morin Watts Kinetrol WKM Worcester Kitz **KTM** Xomox-Matryx

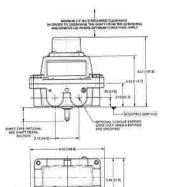
**KTM** 

# **TOPWORX™ TECHNICAL INFORMATION**Dimensional Drawings, Electrical Ratings

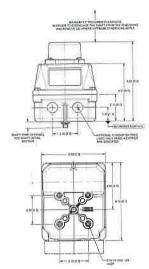
# **D-SERIES DIAGRAMS**







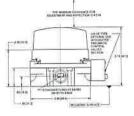


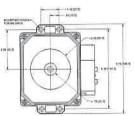




# **T-SERIES DIAGRAMS**

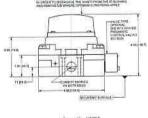


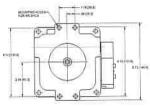


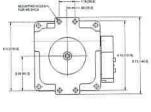










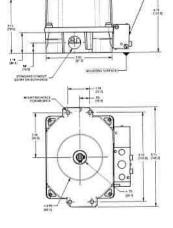


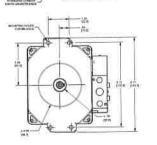






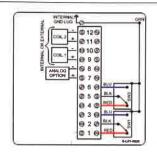






# **GO Switches**

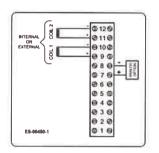
		Contact	
<u>Option</u>	Contact Type	Form	Electrical Rating
	Gold-Flashed,		4A@120VAC,
L	Dry-Contact	SPDT	3A@24VDC
	Palladium Silver,		4A@120VAC.
Z	Dry-Contact	DPDT	3A@24VDC



L2

# **Transmitters**

<u>Option</u>	<u>Type</u>	<u>Signal</u>	Electrical Rating
_X	Potentiometer	4-20mA	8.5-34VDC
_H	Potentiometer	4-20mA, HART	15-39VDC



\_X

# **Solenoid Valves**

# **D-Series**

0)

<u>Voltage</u>	Power Consumption	Pressure Rating
24VDC	.5W	45-150 PSI
110VAC	3VA	45-150 PSI
220VAC	3VA	45-150 PSI
Piezo	12mW	45-150 PSI



# **T-Series**

<u>Voltage</u>	Power Consumption	Pressure Rating
24VDC	.5W (I.S.), 1W (non-I.S.)	30-100 PSI
110VAC	3VA	30-100 PSI
220VAC	3VA	30-100 PSI



# TOPWORX™ D-SERIES, DXP, DXR, DXS ORDERING GUIDE

Choose one option from each category to build a complete model number. Consult factory for options not shown below.

### **Enclosure**

Tropicalized DXP Aluminum

Composite Resin ("S" Silicone O-Rings only; Stainless steel conduit entries) (Area Classification "0" only available with ATEX/IECEx approvals)

316 DXS Stainless steel (Only available with "R" or "M" shaft options)

# Bus/Sensor

**Bus Network** 

(Area class cannot be 0)

\*FF FOUNDATION Fieldbus w/ 0 -10K Pot \*FL Foundation Fieldbus w/(2)

SPDT GO Switches
\*FP Foundation Fieldbus w/(2) SPDT GO Switches

and 0-10K Pot DN DeviceNet (Area class cannot be 0)

Partial Stroke Test

Module w/GO Switch (Area class cannot be 0)

GO Switches L2 (2)GO Swi (2)GO Switches SPDT hermetic seal

14 (4)GO Switches SPDT hermetic seal(not available with pilot)

Z2 (2)GO Switches DPDT hermetic seal

Z4 (4)GO Switches DPDT hermetic seal, (not available with pilot)

Mechanical Switches (Area class cannot be 2, DXR with G approval not available with pilot) M2 (2)Mech SPDT No Adder

M4 (4)Mech SPDT M6 (6)Mech SPDT

T2 (2)Mech DPDT K2 (2)Mech SPDT

gold contacts K4 (4)Mech SPDT

gold contacts

**Proximity Switches** 

R2 (2) SPDT Prox switches R4 (4) SPDT Prox switches (R2 & R4 only available with DXR and Ex me certification)

Inductive Sensors E2 (2) p+f NJ2-V3-N

inductive NAMUR E4 (4) p+f NJ2-V3-N

inductive NAMUR

Analog Output (Available with 2-switch options only for L,Z,M,K,E,T)

\_**X** 4-20mA transmitter

\_H 4-20mA transmitter with HART (Not available with switch option T; LH not available w/pilot valve) (LH, ZH Not available with DXR)

Example: LH =(2) GO Switches with HART™ transmitter

\*FF, \*FL and \*FP with Area Classification "0" has an ib protection

## **Area Classification**

Intrinsically safe (Bus/sensor cannot be AS, DN, ES, or \_X; Requires appropriate I.S. barrier) - North America Class I Div 1&2 Groups A, B, C, D Type 4, 4X ATEX/IECEx Zone 0 112GD, T6/T4 Ex ia IIC Ex tb IIIC, IP66/67 (Foundation Fieldbus)

> Explosion proof / Flame proof (DXP/S only) North America Class I Div 1 Groups C, D; Class I Div 2, Groups A, B, C, D. (Groups A & B must be hermetically sealed) Type 4, 4X - ATEX/IECEX Zone 1 II2G, II2GD, T6/T4/T3 Fx d IIB+H2 Ex tb IIIC IP66/67 (O-Rings must be S for

DUST certification)

Zone 1, Ex ib IIC T4, IP67

2 Non-incendive (Bus/sensor must be 1. 7. P. E. AS, FF, X. H. E. - North America Class I Div 2 Groups A, B, C, D; Class II Div 2 Groups F,G - ATEX (DXP/S only) II3G Ex nA nC tb, IP66/67 (O-Rings must be S for DUST certification)

G General Purpose Type 4, 4X (not available with DXR with mechanical switches)

C Flameproof (DXS not available with valve; Conduit entries must be F or M) ATFX/IFCFx II2G, II2GD, T6/T4/T3 Ex tb IIIC 1P66/67

M Flameproof (only available with R2 and R4 sensor options) (DXR only) ATEX/ IECEx Zone 1, II2GD Ex e mb IIC T4, Ex tb IIIC

W No approvals; Type 4, 4X IP66/68

For complete information on certification options, go to www.topworx.com and download the applicable product certificate.

# Visual Display

Standard 90° Green OPEN Red CLOSED

Standard 90° Green CLOSED, Red OPEN

90° Black OPEN, Yellow CLOSED No Adder

90° Yellow OPEN. Black CLOSED

1 3 way, 90° L Port



3 3 way, 90° T Port



5 3 way, 90° T Port



3 way, 180° T Port 3 position



3 way, 180° T Port 3 position



### Shaft

1/4" DD 304 stainless steel

NAMUR 304 stainless steel

1/4" DD 316 stainless steel (Shaft & external hardware)

M NAMUR 316 stainless steel (Shaft & external hardware)

# **Conduit Entries**

DXP/DXS

(Metal Conduit Entries) E (2) 3/4" NPT

4 (2) 3/4' NPT (2) 1/2" NPT

M (2) M20

3 (4) M20

6 (4) 3/4" NPT

DXR

(Stainless Conduit Entries Required for North American approval) P (2) 1/2" NPT

E (2) 3/4" NPT

M (2) M20



(Resin Conduit Entries)

(2) 1/2" NPT

B (2) 3/4" NPT

C (2) M20



Shaft

**Conduit Entries** 

Enclosure

Ordering Guide

Fill in the boxes to create your 'ordering number.'

Bus/Sensor

Area Classification

Visual Display

O-Rings	Pilot	Spool Valve	Valve Cv	Manual Override	Regional Certs
B Buna-N No Adder	Blank No pilot device(s)	Blank No Spool Valve	<b>Blank</b> No Spool Valve	Blank No override	<b>Blank</b> No Regional Cert
NOTE: For Temperatures below -40°C, Silicone o-rings are recommended	<ol> <li>(1) 24 Vdc pilot, fail open/closed 0.5 W (non-I.S.)</li> <li>0.5W (I.S)</li> <li>(2) 24 Vdc pilots, fail last position 0.5W (non-I.S)</li> <li>0.5W (I.S)</li> <li>(1) 220 Vac pilot, 2W, fail open/closed</li> <li>(2) 220 Vac pilots, 2W, fail last position</li> <li>(1) 110 Vac pilot, 1.1W, fail open/closed</li> <li>(2) 110 Vac pilots, 1.1W, fail last position</li> <li>(1) piezo pilot, fail open/closed (FF only)</li> <li>(2) piezo pilots, fail last position (FF only)</li> </ol>	A Aluminum Hard coat anodized  6 316 Stainless steel	2 .86 Cv (1/4" NPT Ports)  3 3.7 Cv (1/2" NPT Ports) (For manual override consult factory) (Spool Valve A) (Spool Valve 6)	1 Single Pushbutton Momentary/Latching 2 Dual Pushbutton Momentary/Latching T Partial stroke test button with lockable cover (Sensor ES only) (Not avail w/ Area Class C) (DXP/S - Conduit Entries 4 or 3 only. DXR - consult factory)	B InMetro (Area Class 0,1 and C only)  N NEPSI  F FISCO (Bus/Sensor must be FF; Area Class must be 0)  K KOSHA (DXP/S only) (Area class 1 or C)  R EAC (DXP/S only)(O-Rings must be B or S,B-Gas Approved; S= Gas/Dust Approved)  A ANZEX Ex d IIC, Ex d IIB+H2 (DXP/S only)  P PESO (India) (Gas approval only)
O-Rings	Pilot	Spool	Valve Cv	Override	Regional Certs

# TOPWORX™ ACCESSORIES

Description	Part Number
Pneumatic Accessories	
Flow Control, 1/4" NPT (1 per kit) (DXP/TXP/TVA)	. AL-M21
Flow Control, 1/2" NPT (1 per kit) (DXP w/3.0Cv spool valve)	. AL-M22
Breathers, 1/4" NPT (2 per kit) (DXP)	. AL-M31

# TOPWORX™ T-SERIES, TXP, TXS, TVA ORDERING GUIDE

Choose one option from each category to build a complete model number. Consult factory for options not shown below.

#### Enclosure

TXP Tropicalized Aluminum

TXS 316 Stainless Steel

TVA and TXP mounting accessories now sold separately. See listing below for kit #s and description.

### Bus/Sensor

**Bus Network** AS AS-Interface (Area class cannot be 0) PB Profibus DP (Area class must be 1, C or W)

Mechanical Switches (Area class cannot be 2)

M2 (2) Mech SPDT M4 (4) Mech SPDT (2) Mech SPDT w/gold

contacts (2) Mech DPDT

Proximity Switches
R2 (2) SPDT 200mA max
R4 (4) SPDT 200mA max
P2 (2) SPDT 3A max

(4) SPDT 3A max

GO Switches
L2 (2) GO™ Switches
SPDT hermetically sealed
(TXP/TXS w/o pilot valve only)

Inductive Sensors E2 (2) p+f NJ2-V3-N inductive NAMUR

Analog Output OX 4-20 mA Tr 4-20 mA Transmitter with no switches

Examples:

AS = AS-i with "R" type reed switches

# Area Classification

- ATEX/IECEX Zone 1 II2GD Exia IIC Extb IIIC, IP66/67
- Flame Proof ATEX/IECEY II2GD Ex d IIC Ex tb IIIC, IP66/67 (w/o pilot valve)
- Explosion proof CI I Div 1 Grps C,D CI II Div 1 Grps E-G (NEC aprovals w/o pilot valve) ATEX/IECEx Zone 1 II2GD Ex d IIB Ex tb IIIC, IP66/67
- Non-incendive Cl I Div 2 Grps A-D Cl II Div 2 Grps F&G (NEC aprovals w/o pilot valve) ATEX II3GD (Not available with all sensing options) Ex nA nC IIC, IP66/67 Ex tb IIIC
- General Purpose Type 4X
- No approvals Type 4, 4x IP66/68

# Visual Display

- Standard 90° Green OPEN, Red CLOSED
- Standard 90° Green CLOSED, Red OPEN
- 900 Black OPEN, Yellow CLOSED
- Flat-top with skirt indicator (TXP & TX5 only) (Indicator not provided with "L" Shaft option)
- 900 Yellow OPEN, Black CLOSED
- 3 Way T Port, Green/Red
- 3 Way I Port Green/Red

## Shaft

- NAMUR 304 stainless steel
- L 1'Extended Linear Shaft

# **Conduit Entries**

(2) 1/2" NPT

- (2) M20
- (2) 3/4" NPT (Not available with pilot valve)
- (4) M20 (Not available with pilot valve)
- (2) 3/4" NPT (2) 1/2" NPT (Not available with pilot valve)



For complete information on certification options. go to www.topworx.com and download the applicable product certificate.

**Area Classification** 

**Visual Display** 

Shaft

**Conduit Entries** 

# **Ordering Guide**

Fill in the boxes to create your 'ordering number.'

**Enclosure** 

**Bus/Sensor** 

#### O-Rings Pilot **Spool Valve** Valve Cv Manual Override **Regional Certs** Blank M Silicone Blank Blank No spool valve No pilot device(s) No spool valve No override No Regional Cert 1 1.0 Cv (1/4" NPT Ports) 1 (1) 24Vdc pilot, A Aluminum 1 Single Pushbutton N NEPSI fail open/closed Hard coat anodized Momentary/Latching 1W (non I.S) 8 1.0 Cv R EAC 6 316 Stainless steel (1/4" BSP Ports) 0.5 W (I.S) B InMetro (Area Class 0,1 and Conly) 7 (1) 110Vac pilot, 3VA, fail open/closed P PESO (Gas approval only) 4 (1) 220Vac pilot, 3VA fail open/closed Don't Forgeti Filtered air is required for proper valve operation. Reference www.topworx.com for additional Air Filter information. **Pilot** Valve Cv Override **Regional Certs O-Rings** Spool

# T-SERIES MOUNTING KITS

Description	Part Number	Description	10	Part Number
Resin Mounting Kits for TVA		Stainless Steel Mounting Kits for	r TXS	
Mounting Kit for 20 x 80	AL-TR01	Non-NAMUR Interface Kit		Z001205
Mounting Kit for 30 x 80	AL-TR04	Mounting Kit for 20 x 80		AV-TS09
Mounting Kit for 30 x 130	AL-TR07	Mounting Kit for 20 x 80 (flattop only) .		AV-TS10
Mounting Kit for 50 x 130	AL-TR09	Mounting Kit for 30 x 80		AV-TS11
Married Vite For TVD		Mounting Kit for 30 x 80 (flattop only) .		AV-TS12
Mounting Kits for TXP Mounting Kit for 20 x 80	AV-TA09	Mounting Kit for 30 x 130		AV-TS13
Mounting Kit for 20 x 80 (flattop only)	AV-TA10	Mounting Kit for 30 x 130 (flattop only)	)	AV-TS14
Mounting Kit for 30 x 80	AV-TA11	Mounting Kit for 50 x 130		AV-TS15
Mounting Kit for 30 x 80 (flattop only)	AV-TA12	Mounting Kit for 50 x 130 (TXS flattop	only)	AV-TS16
Mounting Kit for 30 x 130	AV-TA13			
Mounting Kit for 30 x 130 (flattop only)	AV-TA14			
Mounting Kit for 50 x 130	AV-TA15			
Mounting Kit for 50 x 130 (flattop only)	AV-TA16			

# TOPWORX™ T-SERIES, TVF, TVL, TVH ORDERING GUIDE

Choose one option from each category to build a complete model number. Consult factory for options not shown below.

## **Enclosure**

- TVF Tropicalized Aluminum base with clear resin lid
- TVL Tropicalized Aluminum base and Lid
- TVH 316 Stainless Steel hase and lid
- TVA Engineered Resin (Area Class must be W or 0). (Only available with Bus/ Sensors AS, AM (with or w/o pilot valve) M, K, T, R, P or E (w/o pilot valve)

### Bus/Sensor

#### Bus Network (area class cannot be 0)

- AS-Interface DN DeviceNet PB Profibus DP
- Mechanical Switches (Area class cannot be 2)
- (2) Mech SPDT
- (4) Mech SPDT (2) Mech SPDT w/
- gold contacts (2) Mech DPDT

# **Proximity Switches**

- (2) SPDT 200mA max (4) SPDT 200mA max
- (2) SPDT 3A max

# Analog Output

(Available with M, K, T, E)(Not available w/ pilot/spool valve) \_X 4-20 mA Transmitter

#### Inductive Sensors

- (2) p+f NJ2-V3-N inductive NAMUR
- (2) Ind prox PNP N/O (Area class can only be "W")

#### Examples:

- 4-20 mA Transmitter with no switches
- MX 4-20 mA Transmitter with mechanical switches
- AS-i with "R" type reed

# Area Classification

- Intrinsically safe ATEX/IECEx Zone 1 II2GD Ex ia IIC Ex tb IIIC, IP66/68 (Dust groups TVL/TVH only) CI I Div 1 Grps- A-D; CI II Div 1 Grps E-G (TVA ATEX/IECEx Only)
- Non-incendive ATEX/IECEx Zone 2 II3GD Ex nA nC IIC Fx tc IIIC. IP66/68 CI I Div 2 Grps A-D; CI I Div 2 Grps F & G
- No approvals, Type 4, 4X IP66/68
- General Purpose Type 4X (Not available on

TVF. TVL & TVH 10pt, terminal strip w/ 12pt. terminal strip w/o

8pt. terminal strip w/o

## Visual Display

- Standard 90° Green OPEN, Red CLOSED
- Standard 90° Green CLOSED, Red OPEN
- 900 Black OPEN. Yellow CLOSED
- Flat-top with skirt indicator (TVL & TVH only) (Indicator not provided with "L" Shaft option)
- 900 Yellow OPEN. Black CLOSED
- Green THRU, Red
- 3 Way L Port, Green/Red

# Shaft

- NAMUR 304 stainless steel
- L 1° Extended Linear Shaft (TVL/TVH only)

# **Conduit Entries**

### (TVF/TVL/TVH

- P (2) 1/2" NPT
- M (2) M20
- E (2) 3/4" NPT
- 1 (2) M25

- A (2) 1/2"NPT Resin
- C (2) M20 Resin



# Ordering Guide

Fill in the boxes to create your 'ordering number.'

**Enclosure** 

Bus/Sensor

Area Classification

For complete information on certification options,

go to www.topworx.com

and download the

applicable product certificate.

Visual Display

Shaft

**Conduit Entries** 

#### O-Rings Pilot Spool Valve Valve Cv Manual Override Regionals M Silicone Blank Blank Blank Blank N NEPSI No pilot device(s) No spool valve No spool valve No override R EAC (Not available in TVA) 1 1.0 Cv (1/4" NPT Ports) 1 (1) 24Vdc pilot, A Aluminum 1 Single Pushbutton fail open/closed Hard coat anodized Momentary/Latching B InMetro (Area Class "0"only) 1W (non I.S) 8 1.0 Cv (1/4" BSP Ports) 0.5 W (I.S) 6 316 Stainless steel 2 Dual Pushbutton Momentary Latching P Peso (Gas approval only) 2 (2) 24Vdc pilots fail last position 1W (non-I.S.) 0.5 W (I.S.) 4 (1) 220Vac pilot, 3VA fail open/closed 5 (2) 220Vac pilots, 3VA fail last position 7 (1) 110Vac pilot, 3VA, fail open/closed 8 (2) 110Vac pilots, 3VA fail last position **O-Rings Pilot** Valve Cv Spool Override Regionals

Series Mounting Kits (All hardware included)

Description	Part Number	List Price	Description	Part Number	List Price
Mounting Kits for TVF/TVL			Stainless Steel Mounting Kits for TVH		
Mounting Kit for 20 x 80	AV-TA01		Mounting Kit for 20 x 80	AV-TS01	
Mounting Kit for 20 x 80 (flattop only)	AV-TA02		Mounting Kit for 20 x 80 (flattop only)	AV-TS02	
Mounting Kit for 30 x 80	AV-TA03		Mounting Kit for 30 x 80	AV-TS03	
Mounting Kit for 30 x 80 (flattop only)	AV-TA04	12.0	Mounting Kit for 30 x 80 (flattop only)	AV-TS04	
Mounting Kit for 30 x 130	AV-TA05			AV-TS05	
Mounting Kit for 30 x 130 (flattop only)	AV-TA06		Mounting Kit for 30 x 130		
Mounting Kit for 50 x 130	AV-TA07		Mounting Kit for 30 x 130 (flattop only)	AV-TS06	
Mounting Kit for 50 x 130 (flattop only)	AV-TA08		Mounting Kit for 50 x 130	AV-TS07	
Mounting Kit for existing standard shaft brackets	AV-PL001-1		Mounting Kit for 50 x 130 (flattop only)	AV-TS08	
roading the for existing standard share brackets	714 7 2007 1				
Resin Mounting Kits for TVA					
Mounting Kit for 20 x 80	AL-TR01				
Mounting Kit for 30 x 80	AL-TR04				
Mounting Kit for 30 x 130	AL-TR07				
Mounting Kit for 50 x 130	AL-TR09		TOPWORX™ DISCRETE	VAIVE CONTROLLE	RS 25

# GLOBAL SUPPORT OFFICES

### **Americas**

3300 Fern Valley Road Louisville, Kentucky 40213 USA +1 502 969 8000 info.TopWorx@Emerson.com

# Middle East

P.O. Box 17033
Jebel Ali Free Zone
Dubai 17033
United Arab Emirates
+971 4 811 8283
info.TopWorx@Emerson.com

### **Asia-Pacific**

Asia Pacific Pte Ltd - TopWorx c/o ASCO ASIA BLK4008, Ang Mo Kio Avenue 10 #04-17/22, Techplace 1 Singapore 569625 +65 6891 7550 info.TopWorx@Emerson.com

# **Africa**

24 Angus Crescent Longmeadow Business Estate East Modderfontein Gauteng South Africa +27 11 451 3700 info.TopWorx@Emerson.com

### Europe

Horsfield Way Bredbury Industrial Estate Stockport SK6 2SU United Kingdom +44 0 161 406 5155 info.TopWorx@Emerson.com

Visit www.topworx.com comprehensive information on our company, capabilities, and products – including model numbers, data sheets, specifications, dimensions, and certifications.

# www.topworx.com

© 2016 TopWorx. All rights reserved. TopWorx<sup>™</sup>, GO Switch, VIP and Leverless Limit Switch are all trademarks of TopWorx<sup>™</sup>. The Emerson logo is a trademark and a service mark of Emerson Electric. Co.

© 2016 Emerson Electric Company. All other marks are the property of their respective owners. Information herein – including product specifications – is subject to change without notice.

# About Emerson Process Management

Emerson Process Management is a powerful, global, single source of process improvement technology and expertise. We help major companies in selected industries optimize their plants and processes to achieve higher quality, greater reliability and faster time to market, while steadily advancing productivity and profitability. We can build it – providing experienced project management, engineering and a single point of accountability for the entire instrumentation and automation system. We can connect it – seamlessly integrating people and technology at every level of the process. We can improve it – creating more efficient utilization of energy and raw materials. And we can sustain it – producing greater reliability, month after month, year after year. From the field, to the plant, to the bottom line – where performance is the question, Emerson is the answer.







# THE ALL IN ONE PROXIMITY SENSOR AND LIMIT SWITCH. GO Gets It.

GO™ Switch is the most versatile sensing solution. It detects like a proximity switch and functions like a limit switch, providing higher reliability when conventional switches fail.























# A GLOBAL LEADER IN VALVE CONTROL AND PROXIMITY SENSING



Emerson<sup>™</sup> is a global leader in valve control and proximity sensing for the process industries. Our solutions enable plants, platforms, and pipelines to manage and control operations more intelligently and efficiently under the most demanding and extreme conditions.

# **GLOBAL TECHNOLOGY LEADERSHIP**

TopWorx technology advancements are at the forefront of innovation in the process automation industry. TopWorx uses wireless technologies and fieldbus protocols such as FOUNDATION Fieldbus, DeviceNet, AS-Interface, Profibus, and HART to reduce installation costs and enable predictive maintenance.









# **GLOBAL HAZARDOUS AREA CERTIFICATIONS**

In addition to high temperature (204°C), cold temperature (-50°C), and sub-sea (7,010 meters) applications, TopWorx products are suitable for use in Flameproof/Explosion Proof, Non-Incendive, Intrinsically Safe hazardous areas with IECEx, ATEX, GOST, InMetro, UL, CSA, KOSHA, and NEPSI certifications.















# **GLOBAL SERVICE & SUPPORT**

With company locations in the United States, United Kingdom, South Africa, Bahrain, and Singapore, TopWorx is strategically positioned to provide outstanding support. In addition, over 200 Certified Product Partners throughout the world are available to provide competent local support when needed.



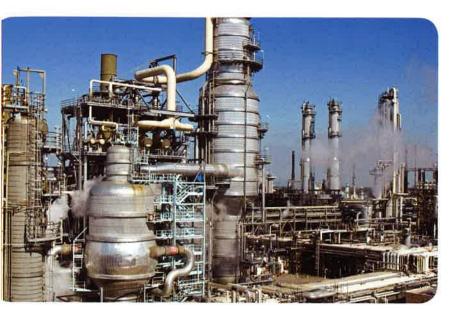




# WWW.TOPWORX.COM

Visit www.topworx.com for comprehensive information on our company, capabilities, and products - including model numbers, data sheets, specifications, dimensions, and certifications.

# **HIGH RELIABILITY APPLICATIONS**







GO™ Switch provides reliable, durable proximity sensing in the most demanding conditions. Using unique technology, GO<sup>™</sup> Switch outperforms all other types of sensors in applications that require high reliability and durability.

# **CAPABILITIES**

- Superior current rating
- Superior pressure rating
- Superior temperature rating
- Superior hazardous area ratings
- Superior resistance to physical abuse
- Superior resistance to corrosives, salt water

With GO<sup>™</sup> Switch, customers enjoy:

- One-of-a-kind technology that offers high current ratings, AC/DC and NO/NC wiring flexibility and non-contact detection of ferrous metal and magnetic targets.
- Global certifications for use in Zone 0 (intrinsically safe), Zone 1 (explosion proof), Zone 2 (non-incendive) Class I, Div 1 & 2, Class II, Div 1 & 2 and Class III hazardous areas.
- Proven reliability in power generation, chemical, refineries, steel & aluminum, water & wastewater, oil & gas, petrochemical, food & beverage, pulp & paper, heavy equipment, mining, military vehicles, manufacturing, amusement parks, and material handling industries.
- Durability in mission-critical applications in extremely hot, cold, wet, dirty, abusive, corrosive, and explosive environments.

# **GO™ SWITCH CAPABILITIES**

Common Features & Benefits

Using a unique technology, GO™ Switch outperforms conventional limit switches and proximity sensors in the toughest applications.











Model 11 Long Range



Model 21



Model 81 DPDT

Model 31 End Sensing





General Purpose

Class I, Div 1

Class I, Div 2

Class II, Div 1

Class II. Div 2

Class III

Zone 0, Intrinsically Safe

Zone 1, Flameproof

Underwater

High Temperature

DPDT





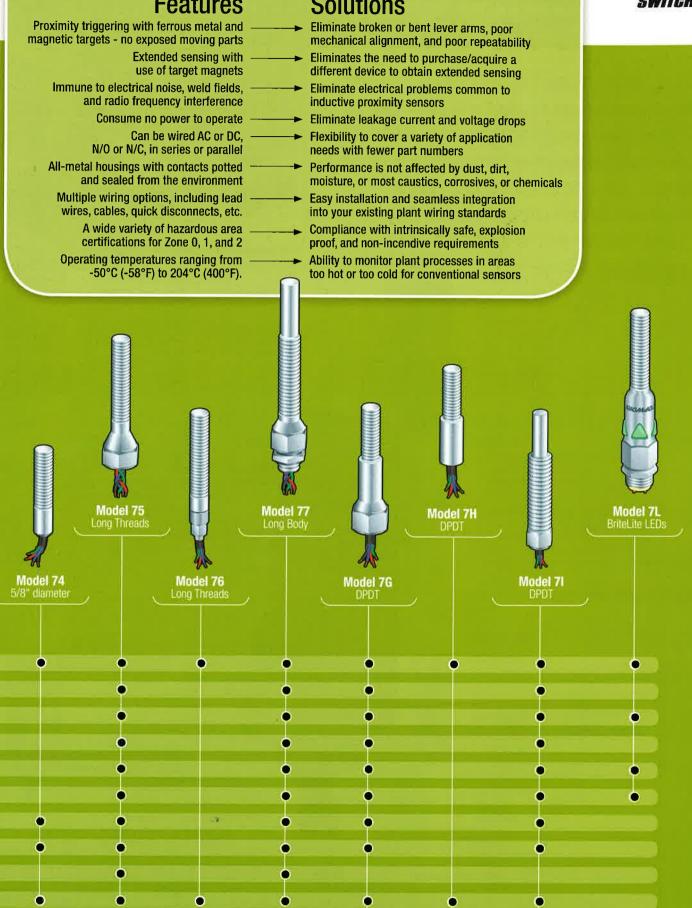


LEVERLESS LIMIT SWITCH

Precision Sensing

# GO Switches offer the following features and benefits: **Features Solutions**



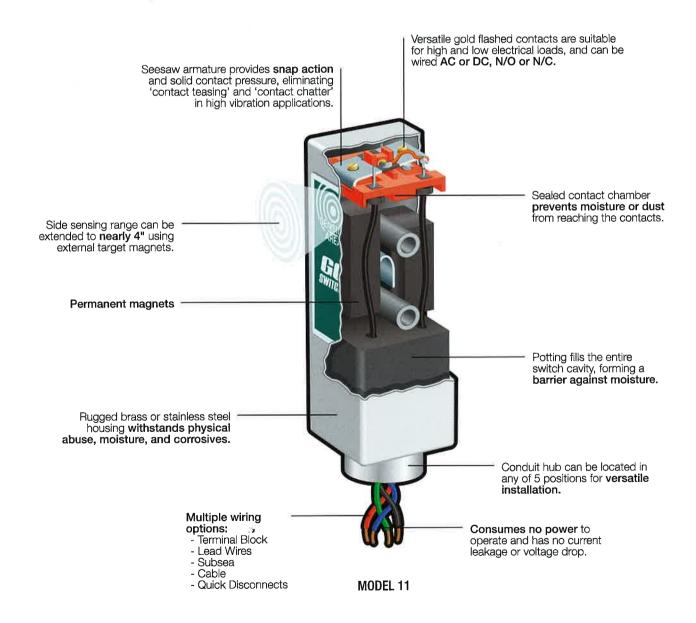


# GO™ SWITCH - EXTENDED SENSING

Built to last in the most demanding conditions

GO<sup>™</sup> Switch models 11, 21, 31 and 81 are the ideal replacements for traditional mechanical limit switches. Sealed contacts, rugged housings, non-contact detection of ferrous metal & magnetic targets, and snap action response make these switches the ultimate problem solvers for troublesome mechanical limit switch applications.







Models 11, 21, 31, and 81 were the world's original GO Switches. Their simple design, rugged housings, long sensing ranges, and global approvals make these switches the ideal choice wherever reliable proximity sensing is needed. Some features common to all these models include a standard operating temperature range of -58°F to 221°F (-50°C to 105°C) and gold-plated SPDT dry contacts.

# Model 11

### **Features**



- Single Pole Double Throw (SPDT) 5A/240VAC, 10A/120VAC, 3A/24VDC
- · AC/DC, NO/NC Wiring Flexibility
- -58°F to 221°F (-50°C to 105°C) operating temperature
- 3/8" (10mm) sensing distance (ferrous metal)
- · Dry Contact
- Intrinsically Safe
- Side sensina
- Gold Plated Contacts

## **Options**

- High Temperature: -58°F to +350°F (-50°C to +176°C)
- Brass or Stainless Steel 304 Housings
- Extended Sensing: 9/16" (14mm)
- Terminal Block, Lead Wires, or Cables
- Latching Contacts
- SubSea Connectors
- · Quick Disconnects Micro or Mini
- · Global Hazardous Area Approvals

#### GIA LUMBING LU

# Model 81

#### **Features**

- Double Pole Double Throw (DPDT)
   5A/240VAC, 10A/120VAC, 3A/24VDC
- · AC/DC, NO/NC Wiring Flexibility
- -58°F to 221°F (-50°C to 105°C) operating temperature
- 1/4" (6mm) Sensing Distance (Ferrous metal)
- Dry Contact
- Intrinsically Safe
- End Sensing
- · Gold Plated Contacts

### **Options**

- High temperature: -58°F to 350°F (-50°C to 176°C)
- Single Pole Double Throw (SPDT) 10A/120VAC, 3A/24VDC
- · Brass or Stainless Steel 304 Housings
- · Lead Wires or Cables
- SubSea Connectors
- · Quick Disconnects Mini
- · CSA/UL Hazardous Area Approvals



# Model 21

# **Features**

- Single Pole Double Throw (SPDT)
   5A/240VAC, 10A/120VAC, 3A/24VDC
- AC/DC, NO/NC Wiring Flexibility
- -58°F to 221°F (-50°C to 105°C) operating temperature
- 3/8" (10mm) Sensing Distance (Ferrous Metal)
- Dry Contact
- · Intrinsically Safe
- · Side sensing
- Gold Plated Contacts

# **Options**

- · Brass or Stainless Steel 304 Housings
- Terminal Block, Lead Wires, or Cables
- Latching Contacts
- SubSea Connectors
- · Quick Disconnects Micro or Mini
- · Global Hazardous Area Approvals



## Model 31

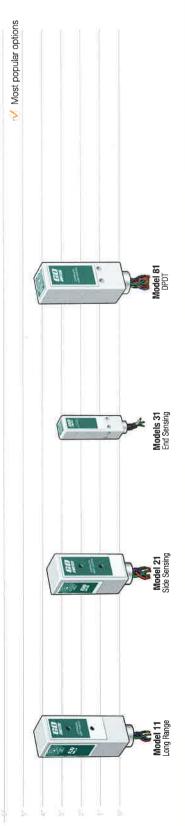
### **Features**

- Single Pole Double Throw (SPDT) 3A/240VAC, 6A/120VAC, 2A/24VDC
- AC/DC, NO/NC Wiring Flexibility
- -58°F to 221°F (-50°C to 105°C) operating temperature
- 1/4" (6mm) Sensing Distance (Ferrous metal)
- Dry Contact
- Intrinsically Safe
- · End sensing
- Gold Plated Contacts

### **Options**

- · Lead Wires or Cables
- · Quick Disconnects Micro or Mini
- CSA/FM Hazardous Area Approvals

SWITCH



# Models 11, 21 & 81

- 2 Double Pole Double Throw (Form CC) (Model 81 Only) 11 1 1/2" square x 4 9/16" overall. (Add 1/2" for bottom conduit outlet)
- 21 11/2" square x 313/16" overall. (Add 1/2" for bottom conduit outlet)
- 31 1" square x 3 1/4" overall
- 81 1 1/2" square x 4 3/8" overall. (Add 1/2" for bottom conduit outlet)

# 1 Single Pole-Double Throw (Form C)

Contact Form

- ✓ 0 1/4" end sensing (Model 81 only)
- 1 Standard sensing 3/8" side sensing (Model 11 & 21 only)
- 2 Extended sensing 9/16" side sensing (Contact form must be 1 or 3) (Model 11 only)

3 Single Pole Double Throw (Form C) Latching (Maintained contact) (Models 11 & 21 only) (Outlet 2, 4 or 5 only)

7 Precision sensing - 1/4" side sensing (Minimal differential) (Models 11, 21 & 31 only)

4 Same side as sensing area (Models 11 & 21 only)

5 Bottom of enclosure

# Enclosure Materials

**Outlet Position** 1 Behind sensing area (Models 11, 21 & 81 only) 2 Left of sensing area (Models 11 & 21 only) Right of sensing area (Models 11 & 21 only)

- 1 Brass with flat black lacquer coating (Models 11, 21 & 81 only)
- 2 Stainless steel\*
- Brass with corrosion resistant coating (Models 11, 21 & 81 only)
- 4 Stainless steel corresion resistant coating (polyurethane)\*
- \*All-weighed statistics steel switches are recommended for wet or harsh environments.

✓ 6 CSA / FM CI , Dw 2, Grps A-D; Cl II, Div 2, Grps F & G, Cl III Terminal Block (Contact form must be 1 or 3) (Wiring must be Cl) (Models 11 & 21 only)

Terminal Block 00 (Models 11 & 21 only) Lead Wires - 18 Gauge

- 2 High temperature to 350°F (Models 11 & 81; Conlact Form 1 or 3 (1 or 2 for Model 81) (Sensing 1; Enclosure 2; Wiring F only) (Models 11, 21 and 81 only)
- UL CI I, Div 1 & 2; Grps A-D; CI II, Div 1 & 2, Grps E-G; CI III
  (Enclosure must be 2 or 4) (Lead seal required) (Wrining A, B, and F only)
- 5 MSHA approved "Explosion Proof" (Enclosure 2 only) (Wiring B3 or langer) (Models 11 & 21 only) (Wiring A, B, and F only) 4 CSA / FM CI , Div 1; Grps A-D; Ci II, Div 1; Grps E-G; Ci III. (Enclosure must be 2 or 4) (Lead seal required) (Wring A, B, and F only)

\_\_Greater than 144" - specify length in 5ft increments

\_\_Greater than 144" - specify length in 5ft increments

Cable - 16 Gauge (Model 81 contact form 1 only)

- ✓ 6 CSA / FM Cl I, Div 2; Grps A-D; Cl II, Div 2; Grps E-G; Cl III, (Lead seal required)
- 7 CSA General Purpose
- V B UL General Purpose

# Mint Change Connector (Models 11, 21, 31, 81) Chancal York Cank; 3 pin is 8 only) DCA 3 pin DCB 4 pin DCB 5 pin DCB 5 pin DCB 5 pin DCH 7 pin (Model 81 only)

- Micro Change Connector (Models 11, 21, 31, 61)
  (Approval 7 or 8 only; 3 pin is 8 only)
  DBA 3 pin
  DBD 4 pin
  DBG 5 pin
- SubSea Connector
- (Models 11, 21, 81) (Enclosure 2 or 4 only) (Approval 7 or 8 only; 3 pin is 8 only) 30D 3 pin 40D 4 pin 80D 8 pin Model 81 only) 30E 3 pin 90° 40E 4 pin 90°
- \_\_Greater than 144" specify length in 5ft Increments Hi-Temp" Leads (Tellon insulated) 18 Gauge
  P2 36"
  F3 72"
  F4 144" - specify length in 5ft Inc

**Enclosure Materials** 

**Outlet Position** 

Sensing Range

Contact Form

Model

a complete model number.

FIII in each box to create

Ordering Guide

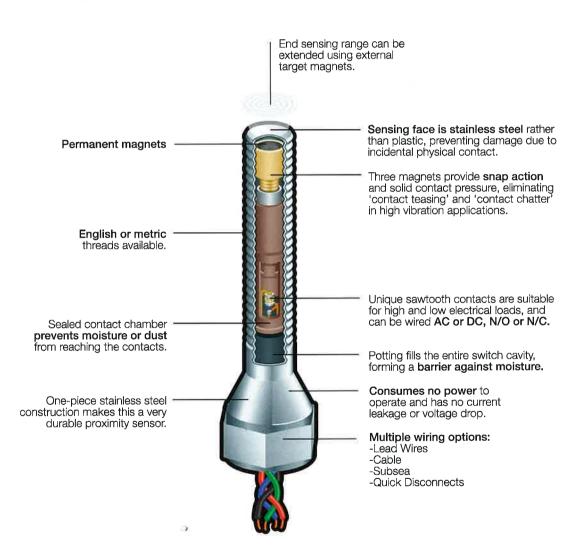
Wiring Options

# GO™ SWITCH - PRECISION SENSING Built to last in the most demanding conditions



With all stainless steel construction, flexible AC/DC, NO/NC, and SPDT/DPDT contact configurations, superior corrosion resistance, and global certifications for all hazardous areas, 70 Series GO Switches outperform inductive proximity switches in the toughest applications.





MODEL 73

# GO™ SWITCH - PRECISION SENSING

# Built to last in the most demanding conditions



# Model 71

## **Features**

- Single Pole Double Throw (SPDT) 2A/240VAC, 4A/120VAC, 3A/24VDC
- · AC/DC, NO/NC Wiring Flexibility
- -58°F to 221°F (-50°C to 105°C) operating temperature
- 0.040" (1mm) Sensing Distance (Ferrous metal)
- Dry Contact
- · Intrinsically Safe
- · End Sensing
- · Palladium Silver Contacts

#### **Options**

- High Temperature: -58°F to +400°F (-50°C to +204°C)
- · Stainless Steel 303 or 316 Housings
- · Lead Wires or Cables
- · Quick Disconnects Micro
- 3/8" or M12 metric thread
- · CSA/UL Hazardous Area Approvals



## Model 72

# **Features**

- Single Pole Double Throw (SPDT) 2A/240VAC, 4A/120VAC, 3A/24VDC
- · AC/DC, NO/NC Wiring Flexibility
- -58°F to 221°F (-50°C to 105°C) operating temperature
- · 0.040" (1mm) Sensing Distance (Ferrous metal)
- · Dry Contact
- · Intrinsically Safe
- · End Sensing
- · Palladium Silver Contacts

#### **Options**

- High Temperature: -58°F to +400°F (-50°C to +204°C)
- · Stainless Steel 303 or 316 Housings
- · Lead Wires or Cables
- · Quick Disconnects Micro
- 3/8" or M12 metric thread



# Model 73

#### **Features**

- Single Pole Double Throw (SPDT) 2A/240VAC, 4A/120VAC, 3A/24VDC
- · AC/DC, NO/NC Wiring Flexibility
- -58°F to 221°F (-50°C to 105°C) operating temperature
- 0.100" (2.5mm) Sensing Distance (Ferrous metal)
- Dry Contact
- · Intrinsically Safe
- End Sensing
- · Palladium Silver Contacts

#### **Options**

- High Temperature: -58°F to +400°F (-50°C to +204°C)
- · Stainless Steel 303 or 316 Housings
- · Pressure Rating: 2,000, 3,500, 5.000, 10,000 PSI, (140, 240, 345, 690 bars)
- · Lead Wires or Cables
- SubSea Connectors
- Hermetic Seal
- Quick Disconnects Micro or Mini
- 5/8" or M18 metric thread
- · Global Hazardous Area Approvals

# Model 74

# **Features**

- Single Pole Double Throw (SPDT) 2A/240VAC, 4A/120VAC, 3A/24VDC
- · AC/DC, NO/NC Wiring Flexibility
- -58°F to 221°F (-50°C to 105°C) operating temperature
- 0.100" (2.5mm) Sensing Distance (Ferrous metal)
- Dry Contact
- · Intrinsically Safe
- End Sensing
- · Palladium Silver Contacts

# **Options**

- High Temperature: -58°F to +400°F (-50°C to +204°C)
- Stainless Steel 303 or 316 Housings
- · Pressure Rating: 2,000, 5,000, 10,000 PSI (140, 240, 690 bars)
- · Lead Wires or Cables
- Water Resistant Squeeze Connectors
- · Quick Disconnects Micro
- 5/8" or M18 metric thread
- · ATEX/IECEx Hazardous Area Approvals



# Model 75

# **Features**

- Single Pole Double Throw (SPDT) 2A/240VAC, 4A/120VAC, 3A/24VDC
- · AC/DC, NO/NC Wiring Flexibility
- · -58°F to 221°F (-50°C to 105°C) operating temperature
- · 0.100" (2.5mm) Sensing Distance (Ferrous metal)
- · Dry Contact
- · Intrinsically Safe
- End Sensing
- · Palladium Silver Contacts

# **Options**

- High Temperature: -58°F to +400°F (-50°C to +204°C)
- Stainless Steel 303 or 316 Housings
- · Pressure Rating: 2,000, 5,000, 10,000 PSI (140, 240, 690 bars)
- · Lead Wires or Cables
- · SubSea Connectors
- Hermetic Seal
- · Quick Disconnects Micro or Mini
- 5/8" or M18 metric thread
- · Global Hazardous Area Approvals



# Model 76

# **Features**

- Single Pole Double Throw (SPDT) 2A/240VAC, 4A/120VAC, 3A/24VDC
- · AC/DC, NO/NC Wiring Flexibility
- · -58°F to 221°F (-50°C to 105°C) operating temperature
- o 0.100" (2.5mm) Sensing Distance (Ferrous metal)
- Dry Contact
- · Intrinsically Safe
- · End Sensing
- · Palladium Silver Contacts

# Options

- High Temperature: -58°F to +400°F (-50°G to +204°C)
- · Stainless Steel 303 or 316 Housings
- · Pressure Rating: 2,000, 5,000, 10,000 PSI (140, 240, 690 bars)
- Lead Wires or Cables
- · Water Resistant Squeeze Connectors
- · Quick Disconnects MicrO
- 5/8" or M18 metric thread





## Model 7A

#### Features

- · 3.5 SCFM nominal flow rate
- · 60 PSI (4 bars) max air supply
- -40°F to 221°F (-40°C to 105°C) operating temperature
- 0.062" (1.5mm) Sensing Distance (Ferrous metal)
- End Sensing
- Stainless Steel 303 Housing
- 5/8" Thread
- Plunger

## **Options**

303 Stainless Steel base



## Model 7H

#### Features

- Double Pole Double Throw (DPDT) 1.5A/240VAC, 3A/120VAC, 1A/24VDC
- AC/DC, NO/NC Wiring Flexibility
- · -58°F to 221°F (-50°C to 105°C) operating temperature
- 0.090" (2.3mm) Sensing Distance (Ferrous metal)
- Dry Contact
- · Intrinsically Safe
- End Sensing
- · Palladium Silver Contacts

# **Options**

- High Temperature: -58°F to +400°F (-50°C to +204°C)
- · Stainless Steel 303 or 316 Housings
- Lead Wires or Cables
- Quick Disconnects Mini
- 5/8" thread



# Model 7G

# **Features**

- Double Pole Double Throw (DPDT) 1.5A/240VAC, 3A/120VAC, 1A/24VDC
- · AC/DC, NO/NC Wiring Flexibility
- -58°F to 221°F (-50°C to 105°C) operating temperature
- 0.090" (2.3mm) Sensing Distance (Ferrous metal)
- Dry Contact
- · Intrinsically Safe
- · End Sensing
- Palladium Silver Contacts

# **Options**

- Single Pole Double Throw (SPDT) 2A/240VAC, 4A/120VAC, 1A/24VDC
- High Temperature: -58°F to +400°F (-50°C to +204°C)
- Stainless Steel 303 or 316 Housings
- Lead Wires or Cables
- · Hermetic Seal
- Quick Disconnects Mini
- 5/8" or M18 metric thread
- Global Hazardous Area Approvals



# Single Pole Double Throw (SPDT), 2A/240VAC, 4A/120VAC, 3A/24VDC

- AC/DC, NO/NC Wiring Flexibility
- -58°F to 221°F (-50°C to 105°C) operating temperature
- o 0.100" (2.5mm) Sensing Distance (Ferrous metal)
- Dry Contact
- · Intrinsically Safe
- End Sensing
- Palladium Silver Contacts

# **Options**

- High Temperature: -58°F to +400°F (-50°C to +204°C)
- Stainless Steel 303 or 316 Housings
- · Pressure Rating: 2,000, 5,000, 10,000 PSI (140, 240, 690 bars)
- Lead Wires or Cables
- SubSea Connectors
- Quick Disconnects Micro or Mini
- 5/8" or M18 metric thread
- · Global Hazardous Area Approvals



# Model 7I

# **Features**

- · Double Pole Double Throw (DPDT) 1.5A/240VAC, 3A/120VAC, 1A/24VDC
- · AC/DC, NO/NC Wiring Flexibility
- -58°F to 221°F (-50°C to 105°C) operating temperature
- · 0.090" (2.3mm) Sensing Distance (Ferrous metal)
- · Dry Contact
- · Intrinsically Safe
- · End Sensing
- · Palladium Silver Contacts

# **Options**

- High Temperature: -58°F to +400°F (-50°C to +204°C)
- Stainless Steel 303 or 316 Housings
- · Lead Wires or Cables
- · Quick Disconnects Mini
- 5/8" thread
- · Global Hazardous Area Approvals



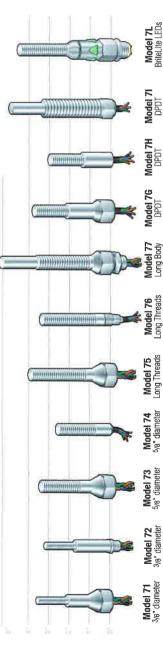
# Model 7L **Features**

- Single Pole Double Throw (SPDT) 0.25A/120VAC, 0.25A/24VDC
- · AC/DC, NO/NC Wiring Flexibility
- -40°F to 160°F (-40°C to 71°C) operating temperature
- · 0.100" (2.5mm) Sensing Distance (Ferrous metal)
- End Sensing
- · Stainless Steel 316 Housing
- · Palladium Silver Contacts

# **Options**

- Lead Wires or Cables
- · Quick Disconnects Mini or Micro
- 5/8" thread
- · CSA/UL Hazardous Area Approvals





Most popular options

71M12M x 100mm - 1/2" NPT conduit 71 3/8" x 3 15/16" - 1/2" NPT conduit 72 3/8" x 3 3/8" - No conduit

2 Double Pole Double Throw (Form CC) (Model 76, 7H only)

1 Single Role Double Throw (Form C)

Model 73 5/8" diameter

Contact Form

# Sensing Range

# Outlet Position

Long Body

5 Bottom of enclosure

3 Standard sensing - .100" and sensing (Models 73-77, 7L; Enclosure 2 or

4. 072" end sensing (Models 73-77; Enclosure 3 or 7 only) (Approvals 2, 7 or 8 only) (Approval 3 if enclosure is 7) .060" end sensing (Models 73-77 only; Enclosure 4, Approvals 2, 7, or 8 only)

75M 18M x 110mm - 1/2" NPT conduit

75 5/8" x 4 5/16" - 1/2" NPT conduit

74M 18M x 70mm - No conduit

74 5/8" x 2 3/4" - No condult

73M 18M x 92mm - 1/2" NPT conduit

73 5/8" x 3 5/8" - 1/2 NPT conduit

72M12M x 86mm - No conduit

7GM 18M x 102mm - 1/2" NPT conduit

76 5/8" x 4" - 1/2" NPT conduit

7LR 5/8" x 4 3/4" - 1/2" NPT conduit

7LG 5/8" x 4 3/4" - 1/2" NPT conduit

71 1" x 5 5/8" - 1/2" NPT conduit

7H 5/8" x 3 1/4" - No conduit

77 3/4" x 5 13/16" - 1/2" NPT conduit

76M18M x 81mm - No conduit hub

76 5/8" x 3 3/16" - No conduit

Standard sensing - .090" end sensing (Models 76-7H; Enclosure 2 or 6 only)

# **Enclosure Materials**

2 303 stainless steel (rated 2,000 psl) (Sensing 3 or 6 only)

3 HiPressure - 303 stainless steel (rated 5,000ps) (Models 73-77, Sensing4)

# Model 7L BriteLite LEDs

# 2 HTemp to 400°F (Wiring must be F)

- 3 UL C1 Div 1 & 2 Groups A-D; C1 II Div 1 & 2, Groups E-G (Models 71, 73, 75, 77 & 75) (Wiring A, B, or F) (Lead seal reg'd within 18")

Greater than 144" - specify length in 5ft increments

Cable - 18 Gauge (DPDT = 22 guage) 82 36" 83 72"

Lead Wires - 18 Gauge (DPDT = 20 gauge) A2 36" A3 72"

Greater than 144" - specify length in 5ft, increments

- 4 CSA CI I Div 1 Groups A-D; CI II Div 1, Groups E-G; Cl III (Models 71, 73, 75, 77 & 76) (Wiring A, B, or F) (Lead seal req'd within 18")
- 6 CSA Cl. I, Div 2 Groups A. D. Cl II, Div 2 Groups E-G; Cl III (Models 71, 73, 75, 77 & 7G) (Wiring A, B, or F) (Lead seal red'd within 18")

6 316 stainless steel (rated 2,000 psl) 7 HiPressure - 303 stainless steel (rated 3,500ps) (Models 73, 75, 77; Sensing 4; Approval 3 only)

4 HiPressure - 303 stainless steel (rated 10,000 ps) (Models 73-77; Sersing 5; Approval 2, 7, 8 only)

- 7 CSA General Purpose
  - B UL General Purpose
- 9 ATEXIEC Ex Zone 1 Ex d IIC; Ex tD; A21; IP66 T85C (-20C to +50C) (Model 73, 75, 77, 76 & 71) (Witing H for HTemp to +150C)

36" 72" 144" Greater than 144" - specify length in 5ft increments

Water Resistant Squeeze Connectur (Modes 72,74,76 mly)
C2 56 72"
C3 72"
C4 144"
C ——Greater than 144" - specify length

Mini Change Connector (Models 71, 73, 75, 77, 76 only)
(Approved 7 or 8 only, 3 pni is 8 only)
DCA 3 pn
DCB 4 pin
DCB 5 pn
DCG 5 pn
DCG 7 pn
DCG 7 pn
DCG 7 pn

- T ATEX/IEC Ex Zone 1 Ex d IIC; Ex tD; A21; IP66 T85C (-20C to +50C) (Hermetically Sealed) (Model 73 & 7G-1 only) (Wring H for HTemp to +150C)
- F ATEXIEC Ex Zone OEx ia IIC T6 Ga Ex iO IIIC T85C Da (Tamb = -20C to +50C) (Hermetically sealed) (Model 73 & 7G-1 only)
- G ATEX/IEC Ex Zone 0, Ex ia IIC T4 Ga, Ex iD IIIC T135C Da (-20C to +100C) (Hermetically Sealed) (Model 73 & 7G-1 only, Wiring must be H)

Micro Change Connector (Models 72, 74, 76) (Approval 7 or 8 only; 3 pin is 8 only) DBA 3 pin DBD 4 pin

- H ATEX/REC Ex Zone 0, Ex ia IIC T3 Ga (-20C to +150C) (Hermebically Sealed) (Model 73 & 76-1 only; Wiring must be H)
- L INMETRO BR-Ex d Gb, BR-Ex tD A21 T85C (-20C to +50C) (Hermetically sealed, Model 73 & 7G-1 only) (Wiring H for HTemp to +150C).

Subsea Connection (Models 73, 77, 77) (Approval 7 or 8 only; 3 pin is 8 only) 300 5 pin 800 8 pin (76 only) 301 8 3 pin 99 40E 4 pin 90\*

- M INMETHO BR-Ex d GG, BR-Ex tD A21 T850C (-20C to +50C) (Models 73, 75, 77, 76 & 7); (Wiring H for Hitemp to +150C)
- N NEPSI Ex d IIC T3/T6 (Model 73 only) (Wiring H for HTemp to +150C)
- \*\* Note: Lead seal not req'd for hermelically sealed contacts (Contact Form 1).

144" Greater than 144" - specify length in 5ft. Increments

Hi-Temp" Leads (Peek insulated) (Models 71-77) H2 36" H3 72"

4 144" Greater than 144" - specify length in 5ft Increments

Hi-Temp\*\* Leads (Teffon insulated) 18 Gauge (IOPDT = 20 gauge) F2 36\*\* F3 72\*\*

# Approvals

a complete model number. Ordering Guide Fill in each box to create

Model

Contact Form

**Outlet Position** 

Sensing Range

**Enclosure Materials** 

Wiring Options

# **GO™ SWITCH SPECIALTY SENSORS**

# Sensing Solutions for Process and Factory Automation



# **DISCRETE VALVE CONTROL SENSORS**

35 Series GO Switches have set the standard for reliable performance in valve monitors.

With hermetically sealed contacts, low hysteresis, and superior resistance to vibration, moisture, contaminants, and temperature extremes, the 35 Series clearly outperforms any other valve monitoring switch or sensor available. When ordering valve position monitors and switchboxes, be sure to specify **GO™ Switch.** 

## **Features**

- · AC/DC, NO/NC flexibility
- Intrinsically safe
- · Hermetically sealed contacts

# **Options**

- SPDT rated 4A/120VAC and 3A/24VDC (Copper coated with flat black lacquer)
- DPDT rated 4A/120VAC and 3A/24 VDC (Stainless steel housing)



# GO SWITCHES FOR TOPWORX™ VALVE CONTROLLERS

Hermetically Sealed DPDT Contacts Stainless Steel Housing

# HYDRAULIC/PNEUMATIC CYLINDER END-OF-STROKE SENSORS

Stroke-To-GO cylinder proximity sensors provide precise end-of-stroke position indication on pneumatic and hydraulic cylinders. Designed to exceed automotive industry standards, the housing is machined from stainless steel bar stock to handle pressures to 3,000 PSI (206 bars) operating (tested to UL's 4X burst requirement) while withstanding the extreme external conditions such as weld slag, coolants, cutting fluids, physical abuse and even high temperatures. Stroke-to-GO incorporates the same 70 Series GO Switch mechanism that has been proven in the field in the most rigorous applications. This unique design offers the greatest benefits in cylinder position end-of-stroke indication.

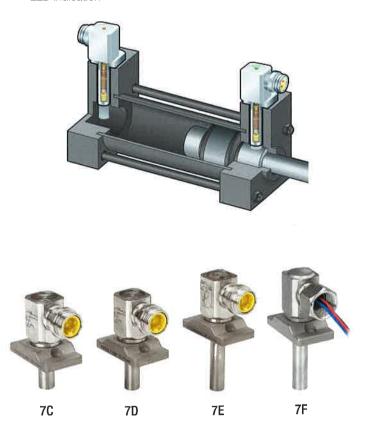
#### **Features**

- · SPST or SPDT contacts
- AC/DC, NO/NC flexibility
- · Stainless steel housings
- · 3,000 psi (206 bars) operating pressure
- -58°F to 221°F (-50°C to 105°C) operating temperature
- · 360° adjustable

# **Options**

- · -58°F to 400°F (-50°C to 204°C) high temperature
- · Quick disconnect connector
- · Underwater capabilities
- · LED indication





# **GO™ SWITCH SPECIALTY SENSORS**

# Sensing Solutions for Process and Factory Automation

# **HIGH TEMPERATURE SENSORS**

GO™ Switch HiTemp™ sensors are rated for continuous operation in temperatures up to 204°C/400°F. This proves especially useful in steam turbines as well as other high heat applications such as driers, boilers. aluminum die-casting, steel processing and valve position monitoring on steam valves.



#### PNEUMATIC VALVE

GO™ Switch Model 7A is a pneumatic valve designed to work with a 60 PSI air pilot signal. Incorporating the same GO Switch technology found in our popular model 70 series GO Switches, the 7A offers reliable pneumatic control in air logic systems. The 7A uses three permanent magnets and a push-pull plunger assembly to control a poppet. The switch operates with a snap-action response and low hysteresis. providing precision airline switching. This unique technology allows for non-contact detection of ferrous metal and magnetic targets to switch from the outlet port to the exhaust port.

# **Features**

- 3-port design (P = Supply, A = Outlet Port, E = Exhaust)
  - .062" (1.5mm) Sensing distance (Ferrous metal)
- -40°F to 221°F (-40°C to 105°C) operating temperature
- Intrinsically safe
- Operates small cylinders
- 60 PSI (4 bars) max air supply
- · 3.5 SCFM nominal flow rate



# **70 SERIES JUNCTION HEAD**

GO<sup>™</sup> Switch models 71, 73, 75, 77, 7G, and 7I are available with a junction head option. The junction head carries an ATEX/IECEx 'e' coding. Combined with the GO Switch's ATEX/ IECEx 'd' coding, the complete GO Switch, junction head assembly carries an Ex 'de' coding. The Ex 'de' coding gives the GO™ Switch, junction head assembly an increased safety rating helping to reduce installation costs in Zone 1 hazardous areas. This option allows for termination directly into the switch.

#### **Features**

- · Light-weight aluminum and stainless steel junction heads
- -40°F to 212°F (-40°C to 100°C) operating temperature
- · Intrinsically safe
- · Zone 1, Ex 'de'



# SUBMERSIBLE SENSORS

GO™ Switch submersible sensors are submersible up to depths of 7,010m/23,000ft and offer trouble-free position sensing in applications such as offshore oil platforms, lock and dam gates, ships and vessels, pin placement detection, wastewater rendering areas, bilge level, high pressure washdown, draw bridges and subsea valve position monitoring.



# GO™ SWITCH POWER PLANT SOLUTIONS

# Sensing Solutions for the Power Generation Industry



GO Switches are the ideal solution for troublesome mechanical limit switch applications in power plants, including coal and ash handling equipment, soot blowers and wall blowers, dampers, igniters, feedwater heaters, hopper valves, water demineralization valves, and scrubber valves.

# DEFENDER™ TURBINE TRIP MONITORS

In the power generation industry, reliability is a must. This is especially true when it comes to turbine control valves. But one of the more common difficulties in power plants is the typical limit switch arrangement on throttle, governor, intercept, and reheat stop valves. Conventional limit switches in this application are notorious for failing due to heat and physical abuse, and for falling out of tolerance and requiring readjustment.

The Defender provides dependable monitoring of throttle, governor, intercept, and reheat stop valves.

It is a self-contained, pre-wired system packed with up to ten GO Switches and is a drop-in replacement for existing limit switches on Westinghouse valves, and is easily adaptable to valves from General Electric and others.

# **Features**

- · Easy switch setting
- Switches rated to 400°F/204°C
- · Mil spec quick disconnect
- Heavy duty 11 Guage Steel (12"x10"x5")

# **GO NUCLEAR QUALIFIED SENSORS**

GO™ Switch Nuclear Globally Qualified Sensors are designed for maximum, long-life dependability in Containment LOCA, Containment Non-LOCA (Harsh Duty), and Mild Duty applications. Unique and robust, the GO™ Switch is a "Set and Forget" sensor that will replace and exceed the operation and reliability of lever arm mechanical switches in Nuclear and Commercial applications.

# Advantages of GO™ Switch Nuclear Qualified Sensors

- By far the highest, most up to date environmental qualifications for qualified life, temperature, pressure, seismic and radiation
- · Direct replacement for most mechanical switch applications - Contact output N/O N/C AC or DC
- No physical contact is required
- Only one internal moving part
- No lever arm to adjust
- Not affected by most caustics or chemicals
- Water-proof/submersible options
- Explosion-proof options
- Not influenced by RFI and EMC



TURBINE TRIP MONITOR SWITCH SYSTEM



**C7** 

# **QUICK DISCONNECTS & CORDSETS**

Quality-engineered connectors and cordsets make installation and maintenance a snap. Standard designs are shown, with custom connectors available on special order. Refer to the Wiring Options portion of each GO™ Switch Ordering Guide for detailed information.

# MICRO CHANGETM QUICK DISCONNECT 22 gauge (3 pin .23" dia.; 4 pin .25 dia.; 5 pin .26 dia.) molded PVC anodized aluminum shell rated 221°F (105°C) 300V Available on all GO Switches

# MINI CHANGE™ QUICK DISCONNECT

16 gauge (3 pin .41" dia.; 4 pin .44" dia.; 5 pin .52" dia.; 7 pin .54 dia.) molded PVC anodized aluminum shell rated 221°F (105°C) 600V

Available on most GO Switches



# WATER RESISTANT SQUEEZE CONNECTOR

Stainless steel water resistant strain relief. Approx. 1" (25 mm) in length.

Available on GO Switch Models 72, 74, 76, 7C, 7D, 7E and 7F



# HIGH PRESSURE SUBSEA QUICK DISCONNECT

Molded NeopreneTM Quick Disconnect with DelrinTM lock-sleeves. Provides water-tight seal, safety and quick change-out. Overall length of connector is 2.9" (74 mm) X 1.23" (31 mm) dia.

Available on 10, 20, 70, 80 Series and Stroke to GO Switches



# HIGH PRESSURE RIGHT ANGLE SUBSEA QUICK DISCONNECT

Overall length of connector is 2.85" (72 mm) X .65" (17 mm).



# **MOUNTING BRACKETS**



Standard mounting brackets are available to cover most GO™ Switch installations. They are designed to provide secure installation without interfering with the operation of the switch.

# **HEAVY DUTY MOUNTING BRACKET**

Side mount bracket for 10 Series **GO Switches** 



# UNIVERSAL MOUNTING BRACKET FOR 10/20 SERIES

Universal mounting bracket for 10 Series and 20 Series GO Switches



# **COMBINATION COVER PLATE** AND MOUNTING BRACKET

Bottom mount for 10 or 20 Series **GO Switches** 



# UNIVERSAL MOUNTING **BRACKET FOR 80 SERIES**

Side mount bracket adapts 80 Series GO Switches for rotary valve position indication



# STRAP BRACKET

Strap brackets for 30 Series **GO Switches** 



# **HEAVY DUTY "L" MOUNTING BRACKET**

"L" bracket for 70 Series Model 73, 74, 75, 76 & 7G GO Switches



# **COVER PLATES**

Cover plate for 10 and 20 Series GO Switches. Bottom mount cover plate/conduit for 10 and 20 Series GO Switches. Furnished with gasket and screws



# **JAM NUTS**

Nickel plated brass jam nuts for 70 Series GO Switches



# PARKER SEAL NUT AND WASHER

ThredSeal Kits for 70 Series GO Switches, Zinc plated steel with nitrile rubber (standard) or Viton (hi-temp or hydraulic fluids detergent) washer



# **SEALANT TAPE**

Grafoil sealant tape for 70 Series GO Switches. Forms a leak-tight temperature stable joint. Recommended for high pressure and/or high temperature



# TARGET MAGNETS

# Increase the Sensing Range of GO Switches

Standard magnets are available to increase the sensing distance of any GO<sup>™</sup> Switch model. This feature gives the customer the flexibility of using the magnet as the target and increasing the sensing distance up to 10 times that of ferrous metal targets.

# **AMP3 MAGNET/RESIN COVER**

AMC3 magnet in plastic molded bracket with mounting holes. 7/8" (22 mm) x 29/16" (65 mm) x 17/32" (13 mm) thick with 7/32" (6 mm) holes.





# **AMS7 MAGNET/STAINLESS**

Magnet assembly. 2" (50 mm) x 1/2" (13mm) 7/16-20 UNC threads.

For 70 Series GO Switches



# **AMS4 MAGNET/STAINLESS COVER**

AMC4 magnet molded into stainless steel cover, with mounting holes. 11/4" (32 mm) x 17/16" (37 mm) x 1" (25 mm) thick with 3/16" (5 mm) holes.

For all GO Switches



# **AMS12 MAGNET**

Magnet assembly. 2 3/5" (66mm) x 7/8" (22mm) 7/16-20 UNF threads.

For 70 Series GO Switches



# **AMC5 MAGNET/STAINLESS COVER**

AMC1 magnet molded into stainless cover with mounting holes. 7/8" (22 mm) x 29/16" (65 mm) x 17/32" (13 mm) thick with 7/32" (6 mm) holes.

For all square GO Switches



# **AMF6 MAGNET (MACHINABLE)**

Flexible sensing amplifier/external magnet. 3" (76 mm) x 12" (305 mm) x 3/8" (10 mm) thick.

For all square GO Switches



# TARGET MAGNETS

# Increase the Sensing Range of GO Switches















			- SER.		CH	3	
Model	Ferrous Metal Sensing Distance	AMP3 Sensing Distance	AMS4 Sensing Distance	AMF6 Sensing Distance	AMC5 Sensing Distance	AMS7 Sensing Distance	AMS12 Sensing Distance
11	10mm (3/8'')	25mm (1")	32mm (1-1/4")	62mm (2-7/16")	86mm (3-5/8")	91	-
21	10mm (3/8'')	25mm (1")	35mm (1-3/8")	62mm (2-7/16")	86mm (3-3/8")	= 8 <sub>1</sub> 0	ŧ
31	6mm (1/4")	19mm (3/4")	25mm (1")	41mm (1-5/8")	67mm (2-5/8")	11' /#21 102	÷
71	1mm (.040")	3mm (.120")	4mm (.150")	S#	¥	3mm (.130")	11mm (7/16")
72	1mm (.040")	3mm (.120")	4mm (.150")	n <b>a</b>	2	3mm (.130")	11mm (7/16")
73	2.5mm (.100")	5mm (.200")	9mm (.350")	r <del>e</del>	Ë	5mm (.200")	13mm (1/2")
74	2.5mm (.100")	5mm (.200")	9mm (.350")	070	#a	5mm (.200")	13mm (1/2")
75	2.5mm (.100")	5mm (.200")	9mm (.350")	M# [	₹:	5mm (.200")	13mm (1/2")
76	2.5mm (.100")	5mm (.200")	9mm (.350")	X=:	#	5mm (.200")	13mm (1/2")
77	2.5mm (.100")	5mm (.200")	9mm (.350")		Ħ	5mm (.200")	13mm (1/2")
7G	2mm (.090")	4mm (.150")	5mm (.200")	var	÷	4mm (.150")	13mm (1/2")
7H	2mm (.090")	4mm (.150")	5mm (.200")	₹ <b>2</b> }	¥	4mm (.150")	13mm (1/2")
71	2mm (.090")	4mm (.150")	5mm (.200")	1/24	¥	4mm (.150")	13mm (1/2")
7L	2.5 (.100")	5mm (.200")	9mm (.350")	æ		5mm (.200")	13mm (1/2")
81	6mm (1/4")	24mm (15/16")	35mm (1-3/8")	70mm (2-34")	98mm (3-7/8")	<b>5</b> .	ä

# GLOBAL SUPPORT OFFICES

# **Americas**

3300 Fern Valley Road Louisville, Kentucky 40213 USA +1 502 969 8000 info.topworx@emerson.com

# Asia-Pacific

1 Pandan Crescent Singapore 128461 +65 6891 7550 info.topworx@emerson.com

# **Europe**

Horsfield Way Bredbury Industrial Estate Stockport SK6 2SU United Kingdom +44(0)161 406 5155 info.topworx@emerson.com

## Middle East

P.O. Box 17033 Jebel Ali Free Zone Dubai 17033 United Arab Emirates +971 4 811 8283 info.topworx@emerson.com

# **Africa**

24 Angus Crescent Longmeadow Business Estate East Modderfontein Gauteng South Africa +27 11 451 3700 info.topworx@emerson.com

# GO Gets It.

Visit www.topworx.com for comprehensive information on our company, capabilities, and products — including model numbers, data sheets, specifications, dimensions, and certifications.

www.topworx.com

© 2016 TopWorx. All rights reserved. TopWorx and GO Switch are all trademarks of TopWorx. The Emerson logo is a trademark and a service mark of Emerson Electric. Co. © 2015 Emerson Electric Company. All other marks are the property of their respective owners. Information herein – including product specifications – is subject to change without notice.

# **About Emerson Process Management**

Emerson Process Management is a powerful, global, single source of process improvement technology and expertise. We help major companies in selected industries optimize their plants and processes to achieve higher quality, greater reliability and faster time to market, while steadily advancing productivity and profitability. We can build it - providing experienced project management, engineering and a single point of accountability for the entire instrumentation and automation system. We can connect it – seamlessly integrating people and technology at every level of the process. We can improve it – creating more efficient utilization of energy and raw materials. And we can sustain it – producing greater reliability, month after month, year after year. From the field, to the plant, to the bottom line — where performance is the question, Emerson is the answer.

